SAFETY DATA SHEET





1. Identification

Product identifier Other means of identification Recommended use Recommended restrictions Manufacturer/Importer/Supp	Lithium-ion Battery None Battery for light electric vehicles. None known. Dier/Distributor
information Company name Address	Trojan Battery Company, LLC 12380 Clark Street Santa Fe Springs, CA 90670 United States of America
Website Telephone Technical contact Emergency telephone	www.trojanbattery.com +1(562) 236-3000 or +1(800) 423-6569 +1(978) 727-2206 or +1(610) 858-6192 CHEMTREC: (800) 424-9300 International: +1(703) 527-3887

2. Hazard(s) identification

Physical hazards	Not classified.	
Health hazards	Acute toxicity, oral	Category 4
	Skin corrosion/irritation	Category 2
	Serious eye damage/eye irritation	Category 2A
	Specific target organ toxicity, repeated exposure	Category 1 (bones, teeth)
	Specific target organ toxicity, repeated exposure (oral)	Category 2 (kidneys)
OSHA defined hazards	Not classified.	

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OSHA defined hazards Label elements

Signal word	Danger
Hazard statement	The materials contained in this product may only represent a hazard if the integrity of the cell or battery is compromised. Listed below are the hazards anticipated when the battery is physically, thermally, or electrically abused:
	Harmful if swallowed. Causes skin irritation. Causes serious eye irritation. Causes damage to organs (bones, teeth) through prolonged or repeated exposure. May cause damage to organs (kidneys) through prolonged or repeated exposure by ingestion.
Precautionary statement	
Prevention	Keep out of reach of children. Do not breathe fumes or vapors. Do not eat, drink or smoke when
	using this product. Wear protective gloves/eye protection/face protection.
Response	If swallowed: Call a poison center/doctor if you feel unwell. Rinse mouth. If on skin: Wash with
	plenty of water. If skin irritation occurs: Get medical advice/attention. Take off contaminated clothing and wash it before reuse. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.
Storage	Store as indicated in Section 7.
Disposal	Dispose of contents/container in accordance with local/regional/national/international regulations.

None known.

Under normal conditions of processing and use, exposure to the chemical constituents in this product is unlikely. Batteries may get hot, explode or ignite and cause serious injury if mishandled, crushed or abused. When exposed to heat, when short circuited, or when exposed to incompatible materials, the battery may rupture and release hazardous substances. These substances can explode and burn. Burning batteries may emit toxic fumes.

3. Composition/information on ingredients

Mixtures			
Chemical name	CAS number	%	
Phosphoric acid, iron (2+) lithium	15365-14-7	30.08	
salt (1:1:1)	20000 21 7		
Graphite	7782-42-5	15.97	
Copper	7440-50-8	6.99	
Dimethyl carbonate	616-38-6	6.49	
Ethylene carbonate	96-49-1	4.52	
Aluminum	7429-90-5	3.45	
Lithium hexafluorophosphate(1-)	21324-40-3	1.95	
Ethyl methyl carbonate	623-53-0	1.84	
Carbon black	1333-86-4	0.96	
Composition comments	The ingredients listed in section 3 are contained in a sealed can, inside a sealed container. Risk of exposure only occurs if battery is mechanically, thermally or electrically abused. All concentrations are in percent by weight unless otherwise indicated. Components not listed are either non-hazardous or are below reportable limits.		
4. First-aid measures			
Inhalation	Exposure to contents of an open or damaged battery: Move to fresh air. Call a physician if symptoms develop or persist.		
Skin contact	Exposure to contents of an open or damaged battery: Remove contaminated clothing. Wash with plenty of soap and water. If skin irritation occurs: Get medical advice/attention. Seek medical attention if irritation develops and persists.		
Eye contact	Exposure to contents of an open or damaged battery: Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Seek medical attention if irritation develops and persists.		
Ingestion	Exposure to contents of an open or damaged battery: Rinse mouth. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs. Seek medical advice/attention if you feel unwell.		
Most important symptoms/effects, acute and delayed	Under normal conditions of intended use, this product is not expected to be a health risk. Exposure to contents of an open or damaged battery: Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. May cause redness and pain. Prolonged exposure may cause chronic effects.		
Indication of immediate	Provide general supportive measures and treat symptomatically. Keep the individual who was exposed warm and under observation. Symptoms may be delayed.		
treatment needed	If you feel unwell, seek medical advice (show the label where possible). Ensure that medical		
General information	personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance.		
5. Fire-fighting measures			
Suitable extinguishing media	ABC, BC, CO2 fire extinguishers. Dry sand.		
Unsuitable extinguishing media	Leak from a damaged or opened battery: Do not use water unless flooding amounts are available.		
Specific hazards arising from	Like any sealed container, battery cells may rupture when exposed to excessive	heat; this could	
the chemical	result in the release of corrosive and flammable materials. During fire, hazardous products are released that may include: Carbon oxides. Fumes of metal oxides.	s combustion	
and precautions for firefighters	Wear full protective clothing, including helmet, self-contained positive pressure or pressure demand breathing apparatus, protective clothing and face mask		

demand breathing apparatus, protective clothing and face mask.

Fire fighting equipment/instructions	In the event of fire and/or explosion do not breathe fumes. Fight fire from protected location or safe distance. Keep upwind. Move containers from fire area if you can do so without risk. Avoid allowing material from exposed battery to contaminate soil, sanitary sewers, or waterways.	
Specific methods	Use standard firefighting procedures and consider the hazards of other involved materials.	
General fire hazards	Under normal use, the battery does not exhibit flammable properties. In the event that the battery is abused and disassembly of the battery occurs resulting in exposure of internal components, the exposed solution may be flammable and/or corrosive. Exposure to excessive heat may lead to venting or rupture of the sealed battery, exposing the internal components which may be corrosive and/or flammable. Vented gas would be flammable when in sufficient concentration.	
6. Accidental release meas	ures	
Personal precautions, protective equipment and emergency procedures	Keep unnecessary personnel away. In the event of damage resulting in a leak or exposed materials, avoid contact with contents of an open or damaged cell or battery. Do not breathe fumes or vapors. Provide adequate ventilation. Wear protective clothing as described in Section 8 of this safety data sheet.	
Methods and materials for containment and cleaning up	Recover and recycle, if practical. Leak from a damaged or opened battery: Contain spillage with sand or earth. Place in a designated labeled waste container, dispose as hazardous waste. For waste disposal, see Section 13 of the SDS.	
Environmental precautions	Avoid allowing material from exposed battery to contaminate soil, sanitary sewers, or waterways.	
7. Handling and storage		
Precautions for safe handling	CAUTION: Do not dispose in fire, mix with other battery types, charge above specified rate, connect improperly, or short circuit, which may result in overheating, explosion or leakage of cell contents. Do not open, disassemble, crush or burn battery. Do not expose battery to extreme heat or fire. Do not allow conductive material to touch the battery terminals. A dangerous short-circuit may occur and cause battery failure and fire. Batteries are designed to be recharged. However, improperly charging a cell or battery may cause the product to flame or leak. Use only approved chargers and procedures. Extended short-circuiting creates high temperatures in the cell. Avoid reversing the battery polarity within the battery assembly. To do so may cause the cell to flame or leak. Wash hands thoroughly after handling. Observe good industrial hygiene practices.	
Conditions for safe storage, including any incompatibilities	Keep out of reach of children. Batteries should be separated from other materials and stored in a non-combustible, well ventilated structure with sufficient clearance between walls and battery stacks. Do not place batteries near heating equipment. Store in a cool, dry place. Avoid contact with water and moisture. Protect from humidity. Do not store batteries in a manner that allows terminals to short circuit. Store away from incompatible materials (See Section 10).	

8. Exposure controls/personal protection

Occupational exposure limits

US. OSHA Table Z-1 Permissible Exposure Limits (PEL) for Air Contaminants (29 CFR 1910.1000)

Components		Value	Form
Aluminum (CAS 7429-90-5)	TWA	5 mg/m3	Respirable fraction.
		15 mg/m3	Total dust.
		1 mg/m3	Respirable dust.
Carbon black (CAS 1333-86-4)	TWA	3.5 mg/m3	
Copper (CAS 7440-50-8)	TWA	1 mg/m3	Dust and mist.
		0.1 mg/m3	Fume.
Graphite (CAS 7782-42-5)	TWA	5 mg/m3	Respirable fraction.
		15 mg/m3	Total dust.

US. OSHA Table Z-3 Permissible Exposure Limits (PEL) for Mineral Dusts (29 CFR 1910.1000)

Components		Value	Form
Aluminum (CAS 7429-90-5)	TWA	5 mg/m3	Respirable fraction.
		15 mg/m3	Total dust.
		50 mppcf	Total dust.
		15 mppcf	Respirable fraction.
Graphite (CAS 7782-42-5)	TWA	15 mppcf	

US. ACGIH ThresholdLimitValues (TLV) Components

Components		Value	Form
Aluminum (CAS 7429-90-5)	TWA	1 mg/m3	Respirable fraction.
Carbon black (CAS 1333-86-4)	TWA	3 mg/m3	Inhalable fraction.
Copper (CAS 7440-50-8)	TWA	1 mg/m3	Dust and mist.
		0.2 mg/m3	Fume.
Graphite (CAS 7782-42-5)	TWA	2 mg/m3	Respirable fraction.
US.NIOSH:PocketGuideto	Chemical Hazards Recommended Exposure	e Limits (REL)	
Components		Value	Form
Aluminum (CAS 7429-90-5)	TWA 5 mg/m3 Welding fume or pyrophoric powder. 5 mg/m3 Respirable. 10 mg/m3 Total		
Carbon black (CAS 1333-86-4)	TWA 3.5 mg/m3		
Copper (CAS 7440-50-8)	TWA 1 mg/m3 Dust and mist.		
	0.1 mg/m3 Fume.		
Graphite (CAS 7782-42-5)	TWA 2.5 mg/m3 Respirable.		
Biological limit values	No biological exposure limits noted for the ingredient(s).		
Exposureguidelines	Airborne exposures to hazardous substances are not expected when product is used for its intended purpose. The OELs listed above are only applicable if the internal components of the battery cell are released.		
Appropriate engineering controls	Ventilation is not normally required. Leak from a damaged or opened battery: Provide adequate ventilation if fumes or vapors are generated.		
Individual protection measures Eye/face protection	;,such as personal protective equipment None under normal conditions. Wear chemical g	oggles if handling an o	oen or leaking battery.
Skin protection	None under normal conditions. Leak from a d	lamaged or opened ba	ttery: Wear chemical-resistant
Hand protection	impervious gloves. Suitable gloves can be recommended by the glove supplier		
Other	None under normal conditions. Leak from a damaged or opened battery. Wear suitable coveralls		
	to prevent exposure to the skin.		
Respiratory protection	None under normal conditions. Leak from a damaged or opened battery: In case of insufficient		
	ventilation, wear suitable respiratory equipment. 1910.134) and use NIOSH/MSHA approved resp equipment suppliers.	. Follow OSHA respirat virators. Check with res	or regulations (29CFR piratory protective
Thermal hazards	No protection is ordinarily required under norma	l conditions of use.	
General hygiene considerations	Keep away from food and drink. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.		

9. Physical and chemical properties

Appearance	
Physical state	Solid.
Form	Cylindrical battery.
Color	No data available.
Odor	Odorless. If leaking, smells of medical ether.
Odor threshold	Not applicable unless individual components exposed.
рН	Not applicable unless individual components exposed.
Melting point/freezing point	Not applicable unless individual components exposed.
Initial boiling point and boiling range	Not applicable unless individual components exposed.
Flash point	Not applicable unless individual components exposed.
Evaporation rate	Not applicable unless individual components exposed.

Flammability (solid, gas)	Contains one or more components that will burn if involved in a fire.		
Upper/lower flammability or explo	osivelimits		
Explosive limit - lower (%)	Not applicable unless individual components exposed.		
Explosive limit - upper (%)	Not applicable unless individual components exposed.		
Vapor pressure	Not applicable unless individual components exposed.		
Vapor density	Not applicable unless individual components exposed.		
Relative density	Not determined.		
Solubility(ies)			
Solubility (water)	Not applicable unless individual components exposed.		
Partition coefficient	Not applicable unless individual components exposed.		
(n-octanol/water)			
Auto-ignition temperature	Not applicable unless individual components exposed.		
Decomposition temperature	Not applicable unless individual components exposed.		
Viscosity	Not applicable unless individual components exposed.		
Other information			
Explosive properties	Not explosive.		
Oxidizing properties	Not oxidizing.		

10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport. Damaged non-discharged batteries contain elemental Lithium that is water reactive. This reaction gives off heat and hydrogen gas.
Chemical stability	Product is stable under normal conditions.
Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use.
Conditions to avoid	Heat, sparks, flames, elevated temperatures. Protect from temperatures above: 158°F/70°C.
	Protect against direct sunlight. Water, moisture. Humidity. Shocks and physical damage. Do not open, disassemble, crush or burn battery. Do not allow conductive material to touch the battery terminals. A dangerous short-circuit may occur and cause battery failure and fire.
Incompatible materials	Strong oxidizing agents. Strong alkalis. Mineral acids. Halogenated hydrocarbons. Do not immerse
	in seawater or other high conductivity liquids.
Hazardous decomposition products	Irritating and/or toxic fumes and gases may be emitted upon the products decomposition. May form peroxides. For hazardous combustion products, see section 5.
11 Toxicological inform	ation

11. Toxicological information

Information on likely routes of exposure

Inhalation	Under normal conditions of intended use, this material is not expected to be an inhalation hazard. Exposure to contents of an open or damaged battery: Prolonged inhalation may be harmful.		
Skin contact	Under normal conditions of intended use, this material does not pose a skin hazard. Exposure to contents of an open or damaged battery: Causes skin irritation.		
Eye contact	Under normal conditions of intended use, this	material does not pose an eye hazard. Exposure to	
Ingestion	contents of an open or damaged battery: Caus Under normal conditions of intended use, this	ses serious eye irritation. material does not pose a risk to health. Exposure to	
	contents of an open or damaged battery: Harr through prolonged or repeated exposure by in	nful if swallowed. May cause damage to organs gestion.	
Symptoms related to the physical, chemical and toxicological characteristics	Under normal conditions of intended use, this product is not expected to be a health risk. Exposure to contents of an open or damaged battery: Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. May cause redness and pain. Prolonged exposure may cause chronic effects.		
Information on toxicological effe	ects		
Acute toxicity	Exposure to contents of an open or damaged	battery: Harmful if swallowed.	
Components	Species	Test Results	
Carbon black (CAS 1333-86-4)			
Acute			
Dermal			

Rabbit

Lithium-ion Battery

LD50

> 3000 mg/kg

Components	Species	Test Results	
Oral		> 2000 m x/l x	
LD50	Rat	> 8000 mg/kg	
Ethylene carbonate (CAS 96-49-1)			
Acute			
Oral			
LD50	Rat	10 g/kg	
Skin corrosion/irritation	Exposure to contents of an open or damaged battery: Causes skin irritation.		
Serious eye damage/eye irriation	Exposure to contents of an open or damaged battery: Causes serious eye irritation.		
Respiratory or skin sensitization Respiratory sensitization	Not a respiratory se	nsitizer.	
Skin sensitization	This product is not e	expected to cause skin sensitization.	
Germ cell mutagenicity	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.		
Carcinogenicity	Inhalation of carbon black dust may cause cancer, however due to the physical form of the product, inhalation of dust is not likely.		
IARC Monographs. Overal	Evaluation of Carcinogenici	ty	
Carbon black (CA	S 1333-86-4)	2B Possibly carcinogenic to humans.	
NTP Report on Carcinogen	S		
Carbon black (CA	S 1333-86-4)	Known To Be Human Carcinogen.	

12. Ecological information

Ecotoxicity	The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.			
Components		Species	Test Results	
Acute				
Fish			> 1000 mg/L 06 Hours	
Copper (CAS 7440-50-8)		> 1000 mg/t, 96 Hours	
Aquatic <i>Chronic</i>				
Other				
Graphite (CAS 7782-42-5) Aquatic Fish	NOEC	Juga plicifera	6 μg/l	
Persistenceanddegradability	LC50 Oncorhynchus mykiss > 1000 mg/l			
Bioaccumulative potential Mobility insoil Other adverseeffects	The product contains inorganic compounds which are not biodegradable. No data available on bioaccumulation. The product is not mobile in soil. Some components from a leaking battery may be mobile. No data available for this product.			
Lithium-ion Battery			SE	DS US

13. Disposal considerations

Disposal instructions	Recycle the batteries as the primary disposal method. Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national/international regulations.
Local disposal regulations	Dispose in accordance with all applicable regulations.
Hazardous waste code	The waste code should be assigned in discussion between the user, the producer and the waste disposal company.
Waste from residues / unused products	Dispose in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).
Contaminated packaging	Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

DOT	
UN number	UN3480
UN proper shipping name	Lithium ion batteries
Transport hazard class(es)	Entitation batteries
Class	
Subsidiary risk	9
Label(s)	_
Packing group	0
Environmental hazards	9
Marine pollutant	-
Special precautions for	
user	No
Packaging exceptions	Read safety instructions. SDS and emergency procedures before handling.
Packaging non bulk	49CFR 173,185
Packaging hulk	/0CED 173 185
TATA	Abore
UN number	None
LIN proper shipping name	
Transport bazard class(es)	UN3480
Class	Lithium ion battarian
Subsidiary risk	LILIIIUIII IOII Dalleries
Labol(c)	0
Packing group	9
Environmental hazarda	-
EDC Codo	9
Endicude Special pressutions for	_
Special precautions for	No
	4057
	12FZ
UN number	Read safety instructions, SDS and emergency procedures before handling.
Class	UN3480
Class	
Subsidiary risk	LITHOPTON DATTERIES
Packing group	0
Environmental nazaros	7
Marine pollutant	-
Em5	-
Special precautions for	
user	No
i ransport in bulk according	ГАСТ
	Г-A, Э-1
Annex II OF MARPUL 73/78	Read satety instructions, SDS and emergency procedures before handling.
ano	Not applicable.
the IBC Code	••

15. Regulatory information

This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

Copper (CAS 7440-50-8) Listed.

SARA 304 Emergency release notification

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Not regulated.

Toxic Substances Control Act (TSCA)

All components of the mixture on the TSCA 8(b) inventory are designated "active".

Superfund Amendments and Reauthorization Act of 1986 (SARA)

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous	Yes
chemical	Acute toxicity (any route of exposure)
Classified hazard	Skin corrosion or irritation
categories	Serious eye damage or eye irritation
-	Specific target organ toxicity (single or repeated exposure)

SARA 313 (TRI reporting)

Chemical	CAS number	% by wt.
Aluminum	7429-90-5	3.45
Copper	7440-50-8	6.99

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act Not regulated.

(SDWA)

US state regulations

US. Massachusetts RTK - Substance List

Aluminum (CAS 7429-90-5) Carbon black (CAS 1333-86-4) Copper (CAS 7440-50-8) Ethylene carbonate (CAS 96-49-1) Graphite (CAS 7782-42-5)

US. New Jersey Worker and Community Right-to-Know Act

Aluminum (CAS 7429-90-5) Carbon black (CAS 1333-86-4) Copper (CAS 7440-50-8) Graphite (CAS 7782-42-5)

US. Pennsylvania Worker and Community Right-to-Know Law

Aluminum (CAS 7429-90-5) Carbon black (CAS 1333-86-4) Copper (CAS 7440-50-8) Ethylene carbonate (CAS 96-49-1) Graphite (CAS 7782-42-5)

US. Rhode Island RTK

Aluminum (CAS 7429-90-5) Carbon black (CAS 1333-86-4) Copper (CAS 7440-50-8) Graphite (CAS 7782-42-5)



California Proposition 65 - CRT: Listed date/Carcinogenic substance

Carbon black (CAS 1333-86-4)

Listed: February 21, 2003

US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3,

subd. (a)) Aluminum (CAS 7429-90-5)

Carbon black (CAS 1333-86-4) Copper (CAS 7440-50-8)

International Inventories		
Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Industrial Chemicals (AICIS)	No
Canada	Domestic Substances List (DSL)	No
Canada	Non-Domestic Substances List (NDSL)	Yes
China	Inventory of Existing Chemical Substances in China (IECSC)	No
Europe	European Inventory of Existing Commercial Chemical	No
	Substances (EINECS)	
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	No
Philippines	Philippine Inventory of Chemicals and Chemical Substances	NO
Taiwan	Taiwan Chemical Substance Inventory (TCSI)	No
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes
		Yes

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s) A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date	
Revision date	
Version #	
NFPA ratings	



Disclaimer

Trojan Battery Company, LLC cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. Users should review this information and perform the necessary due diligence to determine the suitability of the information for their particular use. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information above was written based on the best information currently available to us.